

<https://doi.org/10.47093/2218-7332.2025.1237-annex-b>

Supplementary materials

Supplement B. Calculation of the cost of making a 3D model of the head.

Consumables	Unit cost	Spent on the model	Cost in rubles
ABS plastic	750 g for 1 spool for 1800 ₺	600 g for the skull	1140
PLA plastic	750 g for 1 spool for 2200 ₺	1.5 spool for molds for filling with silicone and LED screen	3300
Conductive plastic	1 spool 450 g for 1700 ₺	80 g for special zones	300
Eco-Flex 00-10 silicone	1 set 750 g for 5100 ₺	on skin 1500 g	10,200
PlatSet 20	1 set 2 kg for 3100 ₺	on forms 600 g	930
Silicone dyes	1 set of 100 g for 300 ₺	5 g	15
Electronic components			3000
Webcam			3500
Total			22,685
3D printer with dual extruder Hercules Strong DUO (IMPRINTA, RF)			389,000